

Froth-Pak™  
SPRAY FOAM



# FROTH PAK™ SUCCESS



How to get the best results from your FROTH PAK™ Spray Foam System

As cold weather hits many of us it's a good time to review the Top 5 ways to ensure success with your FROTH PAK™ systems.

1. **Maintain Optimum Temperature.** The chemistry is designed to work at 70—80 degrees F. Bring kits to a warm area a day or two prior to use and keep them warm. Note that kits have a temperature indicator strip. Ensure refills are kept warm with a hot box or POWERBLANKET temperature control jackets.
2. **Proper Start Up.** Once you have opened the valves, spray into a trash container for 5—10 seconds. Be sure you see good flow from both streams. Clean the face of the gun with GREAT STUFF PRO Gun Cleaner or acetone. Apply petroleum jelly to the outer surface of the gun face where the nozzle snaps in. Avoid clogging the gun ports. Insert a new nozzle.
3. **Spray a Test Patty.** Spray on scrap material and look for signs of good foam and off ratio foam. The color should be beige/tan. The foam should begin to rise in 15—30 seconds and be cured to the touch in 1—2 minutes. Brown liquid indicates A Side rich, white foamy liquid indicates B Side rich. If off ratio, see #4.
4. **When In Doubt, Change the Nozzle.** The nozzle is where all the magic happens. It is critical that the nozzle flow control orifices are unobstructed and that there is no partially cured foam in the nozzle or gun face. If spray is stopped for more than 15 seconds or so, change the nozzle. Clean the face of the gun every time with GREAT STUFF PRO Cleaner or acetone. It's not worth "pushing it", just grab a new nozzle.
5. **Proper Shut Down.** When you are done spraying, close all the system valves. (On refills DO NOT change the regulator settings) Keep a **cured** tip in the gun to prevent moisture from the air from curing the A Side material and restricting the flow.

If you have tried all of the above and are still having problems, call the Dow Technical Service line at 866-583-2583 or contact your Dow Sales rep (see below). You can also review the instructions included in every kit.



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